



Product Change Notification (PCN)

PCN Number	507177	Date Issued	June 13, 2019
Reason for Change	Capacity change or tool replacement		
Change Type Description	This letter is to inform you that another set of tooling is being added to meet the current and future demands of this product. There will be no changes in the fit, form or function from the additional tooling when compared to the current tooling.		
Reason for Short Notice	Force Majeure		
Assessment of Change	First article inspection		
Internal Molex Qualification Date	August 30, 2019		
Sample Availability Date (Changed Part)	August 30, 2019		
Planned Implementation Date	September 30, 2019		
Method of Identifying Change	Date code		

RELEASED

After Change

Customer Facing Document

Overview

Tool Nr.	Molex Product Nr. FCT Article#	Reason for Change	Before change	After change	Product Impact
1727401802	= FIKAG	Renewal of the Tool with changes on draft angle in order to improve efficient release of the injection molded part.	The text field had low surface roughness	The text field has higher surface roughness	Form and Function impact on the product.
173110741	= FIKAG-2178				
173110479	= FIKAG-3101				
1731140372	= FIKAG-3195-3380				
1731140373	= FIKAG-378-3380				
173110850	= FIKAG-488				
173110851	= FIKAG-489				
173110174	= FIKAG-5821				
173110742	= FIKAG-K1365				
173110286	= FIKAG-K1389				
173110887	= FIKAG-				
K141444R	= FIKAG-K201				
173110065	= FIKAG-K774				
173110074	= FIKAG-K774				
173110084	= FIKAG-K994				
173110527	= FIKAGM3				
1731140188	= FIKAGNM				
173110277	= FIKAGX				
173110485	= FIKAGX-K201				

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You may address any technical inquiries regarding this PCN by sending E-mail to pcn_coordinator@molex.com or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:507177**" in the e-mail Subject line for faster response.

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PCN #	Customer #	Customer Name	Search Term	Molex Part #	Customer Material #
507177	103679	TTI; Inc.	TTI INC	1727040102	MLX172704-0102