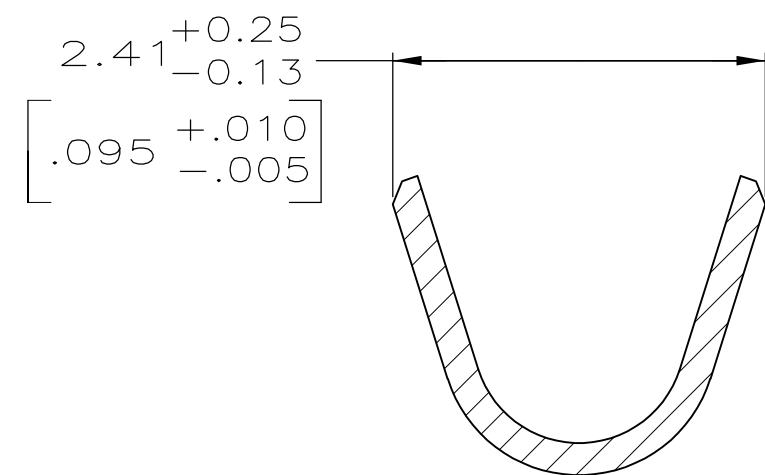
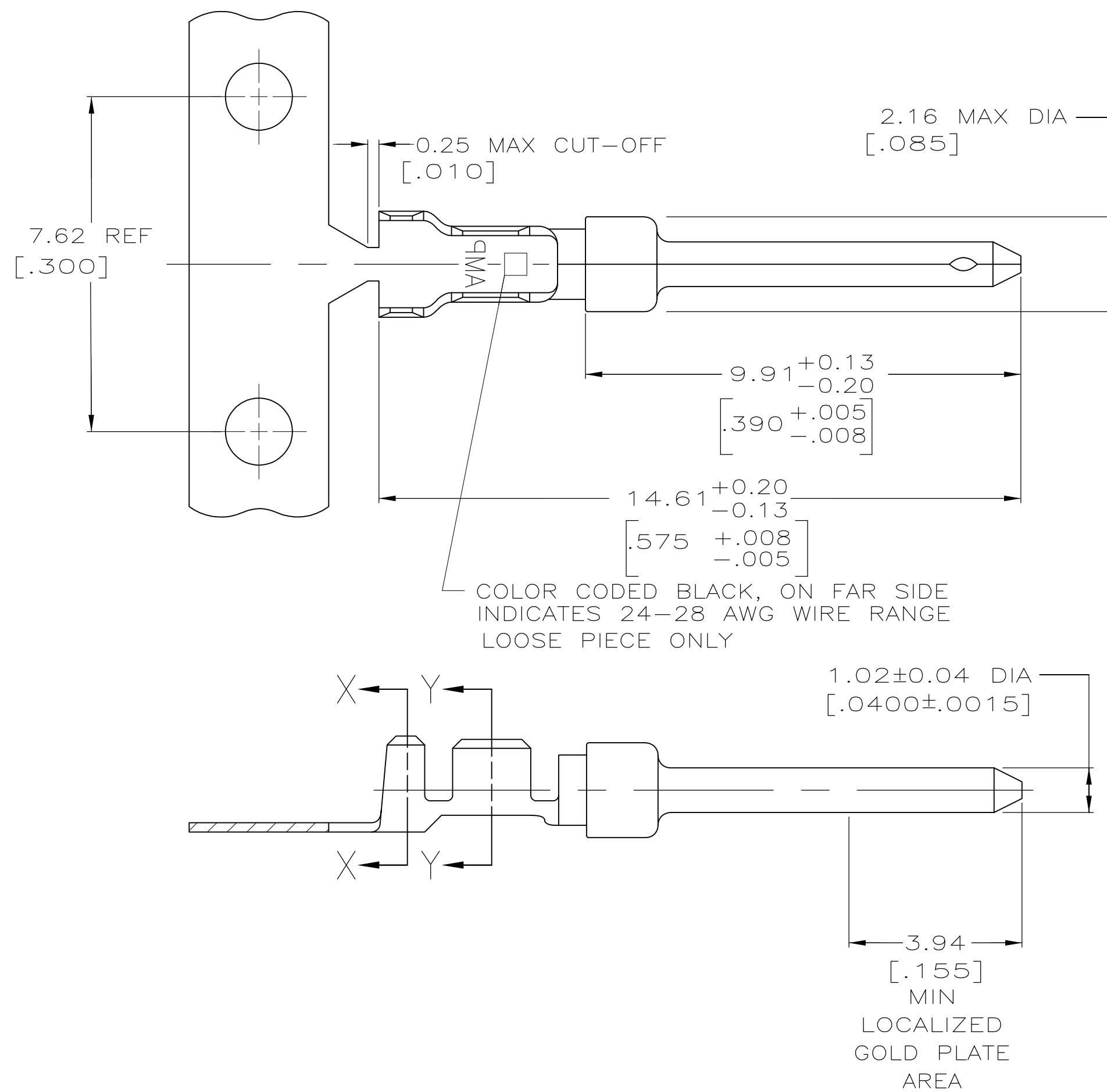
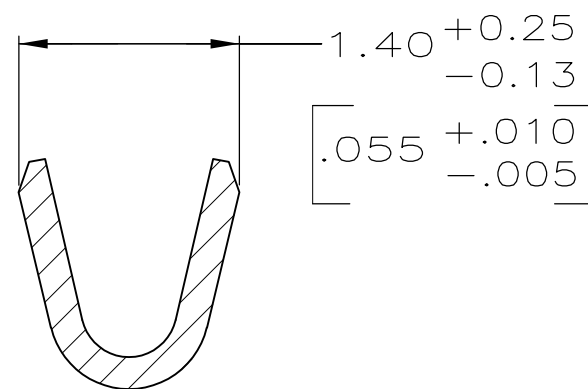


LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			K1	REVISED PER ECO-11-004835	11MAR11	RK	HMR





SECTION X-X  
INSULATION BARREL  
SCALE 20:1



SECTION Y-Y  
WIRE BARREL  
SCALE 20:1

1. FOR MINI-APPLICATOR.
2. FOR HAND TOOL USE ONLY.
3. WIRE RANGE OF 24-28 AWG, INSULATION RANGE OF 1.27-1.52 [.050-.060].
4. GOLD PLATING MAY NOT APPEAR ON CARRIER STRIP.
4. GOLD PLATING PER MIL-G-45204.  
NICKEL PLATING PER QQ-N-290.  
TIN PLATING PER MIL-T-10727.
5. GOLD PLATED IN LOCALIZED GOLD PLATE AREA AS FOLLOWS:  
  
6.  $0.76\mu\text{m}$  [.000030] MIN GOLD IN MATED AREA, GOLD FLASH ON  
REMAINDER OF CONTACT, ALL OVER  $1.27\mu\text{m}$  [.000050] MIN NICKEL  
UNDERPLATE.  
OR  
GOLD FLASH OVER PALLADIUM-NICKEL PLATE,  $0.76\mu\text{m}$  [.000030] MIN TOTAL  
IN MATED AREA, GOLD FLASH ON REMAINDER OF CONTACT, ALL OVER  
 $1.27\mu\text{m}$  [.000050] MIN NICKEL UNDERPLATE.
7. GOLD PLATED IN LOCALIZED GOLD PLATED AREA, GOLD FLASH IN MATED  
AREA, TIN PLATED WIRE BARRELS, OVER  $0.76\mu\text{m}$  [.000030] NICKEL.
8. GOLD PLATED IN LOCALIZED GOLD PLATED AREA,  $0.76\mu\text{m}$  [.000030] GOLD  
IN MATED AREA, TIN PLATED WIRE BARRELS OVER  $1.27\mu\text{m}$  [.000050]  
NICKEL.
9. OBSOLETE.

$\triangle 8$	$\triangle 9$ 1-66682-1	$\triangle 9$ 66682-9
$\triangle 7$	-	$\triangle 9$ 66682-6
$\triangle 6$	66682-4	66682-2
FINISH $\triangle 5$	LOOSE PIECE $\triangle 2$	PART NUMBER $\triangle 1$

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. WELDON 9-9-86 CHK C. RICHARD 9-9-86 APVD V. KUMAR 9-10-86		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± ± -		NAME PIN CONTACT, SIZE 20 DF, 24-28 AWG, AMPLIMITE	
		PRODUCT SPEC - APPLICATION SPEC 114-10000		SIZE	RESTRICTED TO
MATERIAL BRASS PER MIL-C-50		FINISH SEE TABLE		CAGE CODE A2 00779	DRAWING NO C-66682
CUSTOMER DRAWING				SCALE 10:1	SHEET 1 of 1
				REV K1	