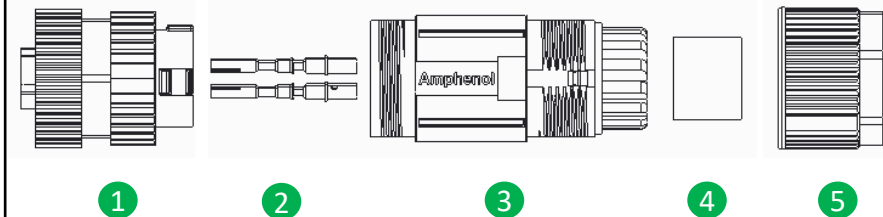


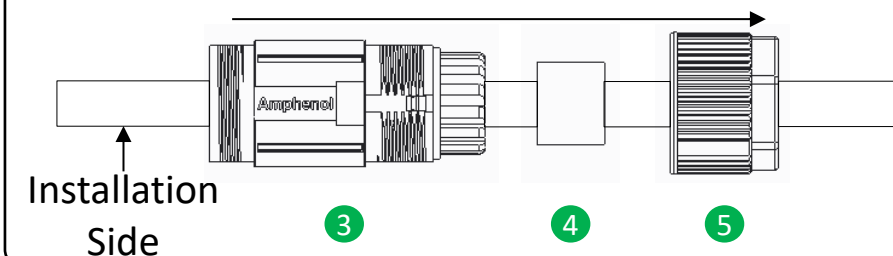
M12 D Code Crimp Assembly Instruction

5 Easy Steps Make Your Field Installation Secured And Reliable !!!

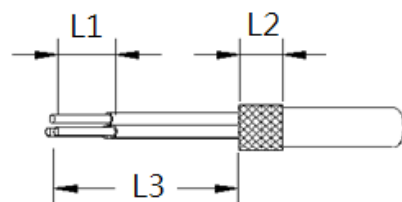
- 1** Prepare components **① Connector** 、 **② Terminals** 、
③ Clamp Ring 、 **④ Seal** 、 **⑤ Sealing Nut**.



- 2** Follow the order from **⑤** to **③** and put components through cable accordingly, no need to assemble here.

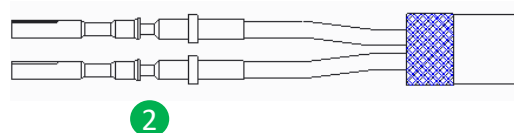


- 3** Follow suggested stripping length of outer jacket (L3) and insulation (L1). And fold the braid backward (L2).

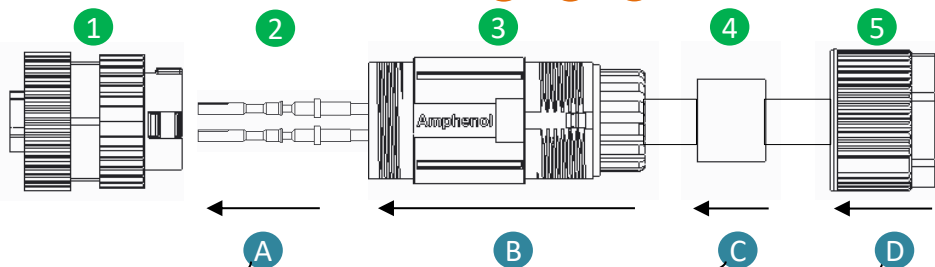


	Dimension
L1	4mm ± 1
L2	4mm ± 1
L3	19mm ± 1

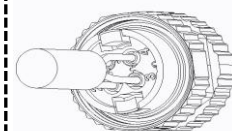
- 4** Use crimping tool to crimp all the **② Terminals** with wires.



- 5** Assemble all components in the order (**A** → **B** → **C** → **D**). Make sure **① Connector** & **② Terminals** 、 **④ Seal** 、 **⑤ Sealing Nut** been assembled properly (See figure **A** 、 **C** 、 **D**).



A Audio and handling feedback while assembling, and pull cable to make sure.



C **Seal**



Seal



D **Too Loose**



4~6 kgf



Tips For **Reworking**, press the latches on the housing of **① Connector** (pointed by red arrows), and pull cable to disassemble (See figure **A**). Disassemble **② Terminals** from the housing and put housing back into **① Connector** (See figure **B**).

