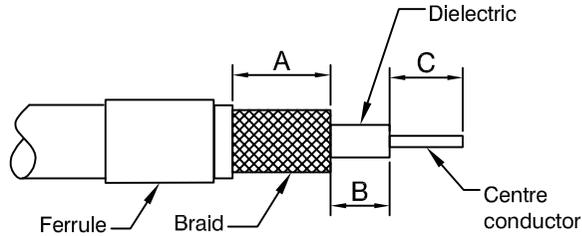


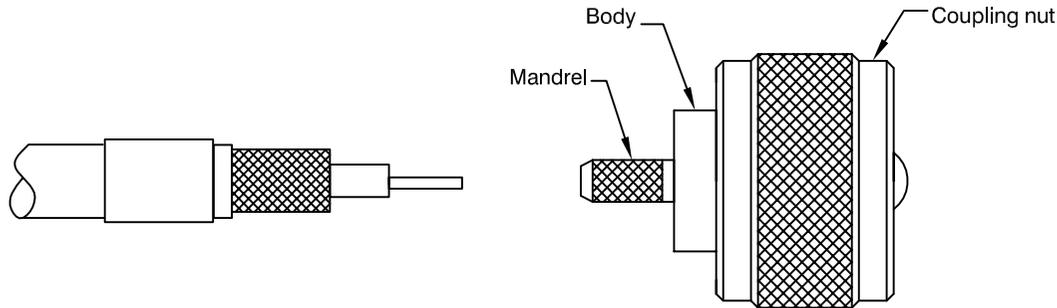
## Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

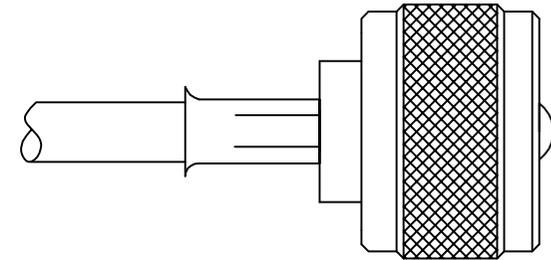
A = 7mm  
B = 15mm  
C = 7mm



2) Tin the centre conductor then insert into the body ensuring the braid goes on the out side of the mandrel.



3) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector. Solder the centre conductor into the bucket of the contact.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

R Drennan

DATE:

02 Aug 01

DESCRIPTION:

Stripping and Assembly  
Instructions for UHF crimp  
Plug

DRAWING NUMBER:

**VAIH1101**

PAGE: 1 OF 1