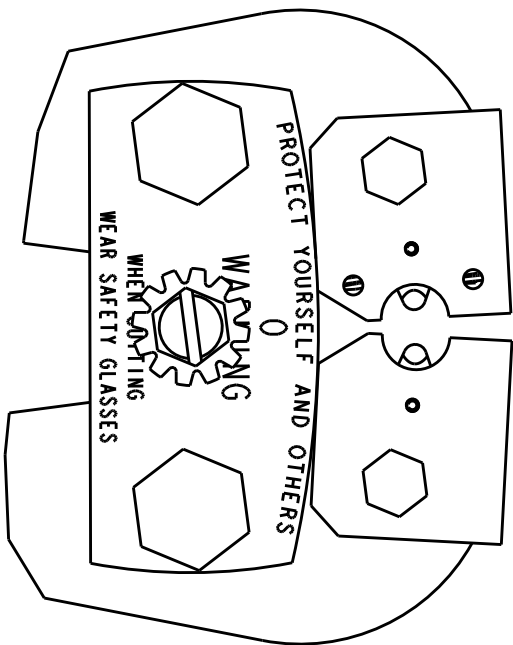


REV		REVISIONS			
D		HDT-04-08			
SYM	DESCRIPTION		DATE	APPROVED	
D	ECR-15-015015		10/14/15	BAW	



SOLID CONTACT PART NUMBER	SIZE TYPE	WIRE SIZE AWG	RETAINER ASSY CRIMP TOOL	RECOMMENDED INS. STRIP LENGTH	"GO" GAGE	"NOGO" GAGE
5960-203-04** 5962-203-04**	4 PIN 4 SOC	4	0434-205-0400	.430-.492 [10.92-12.50]	.120 [3.05]	.130 [3.30]
112347 112350 0460-204-04141 0462-203-04141	4 PIN 4 SOC 4 PIN 4 SOC	6	0434-205-0400		.120 [3.05]	.130 [3.30]
112348 112351 0460-204-08141 0462-203-08141	8 PIN 8 SOC 8 PIN 8 SOC	8-10	0434-205-0800		.090 [2.29]	.100 [2.54]



DETAIL A

7. TOOL IS PREASSEMBLED WITH 0434-205-0400.
0434-205-0800 IS PACKAGED SEPARATELY WITH TOOL.

6. WIRE SIZES PER SAE J1128 AND J1127.

5. PROPER LOCATION OF CONTACT IN CRIMP TOOL WILL PRODUCE A CRIMP
CENTERED BETWEEN THE INSPECTION HOLE AND CRIMP BARREL END.

4. FOR CONTACT PERFORMANCE, MATERIAL SPECIFICATIONS, AND APPLICATION
DETAILS, SEE ENVELOPE DRAWING 0425-015-0000.

3. CAUTION: DO NOT CLOSE TOOL ON GAGES.
CLOSE TOOL FIRST THEN INSERT GAGE PIN.

2. MINIMUM ±.0005 [.013] TOLERANCE STEEL GAGE PINS.

1. DIMENSIONS ARE IN INCHES [mm].

NOTES: UNLESS OTHERWISE SPECIFIED

DRAWING REPLACED BY 408-32124

8. WHEN ** = 31, CONTACT PLATING IS GOLD.
WHEN ** = 90, CONTACT PLATING IS NICKEL.

SIGNATURE & DATE		CRIMP TOOL HD SERIES		EP	MATL. CODE
DR	J. APOSTOL 17JUN2002			3850 INDUSTRIAL AVE. HEMET, CA 92545	
CHK				DEUTSCH INDUSTRIAL	
PE				B HDT-04-08	
APPD				DWG SIZE	
SCALE	NONE	WT		CODE 4AFU8	SHEET OF

ENVELOPE