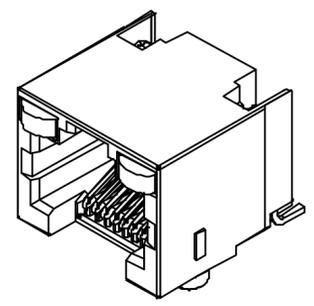
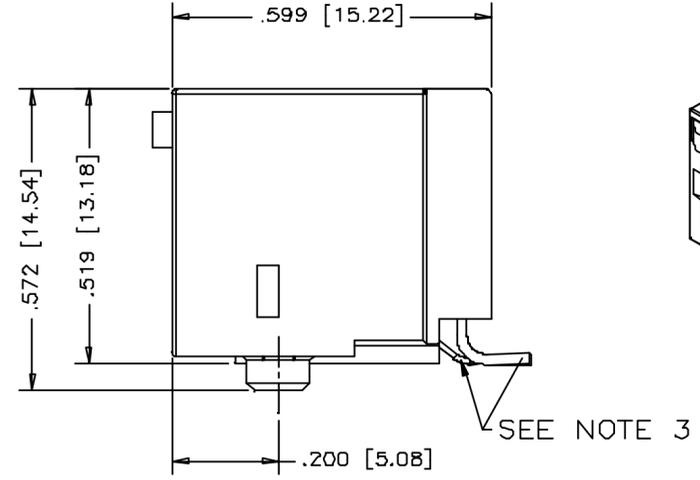
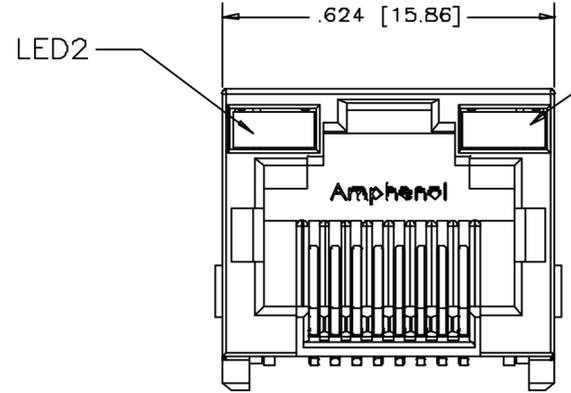
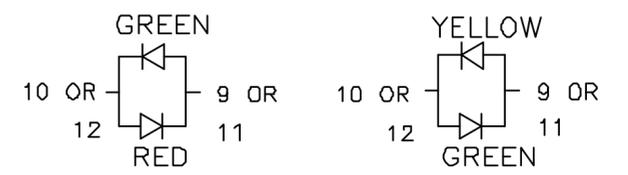
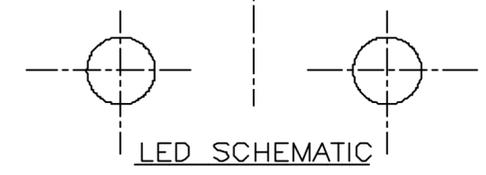
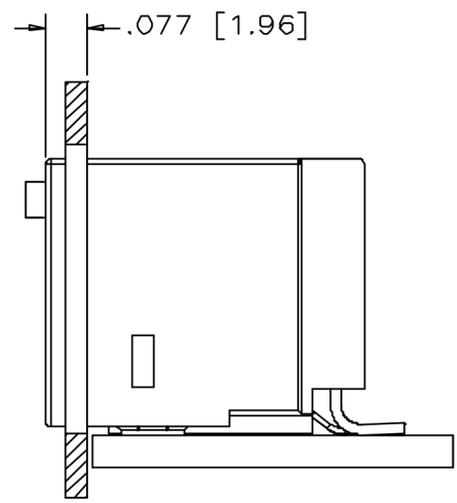
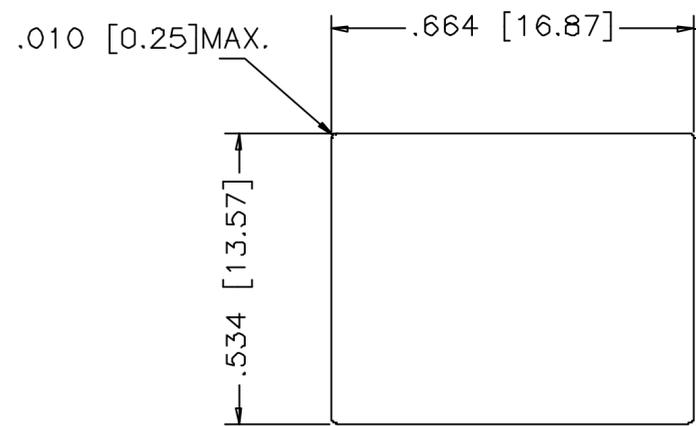
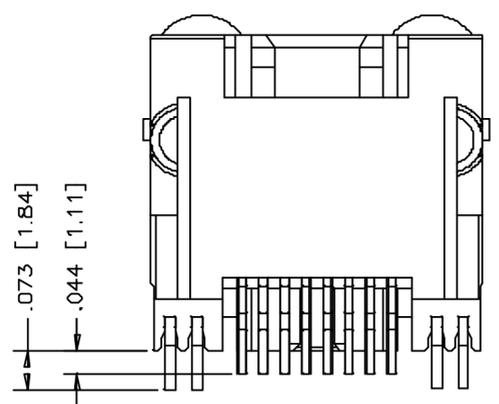
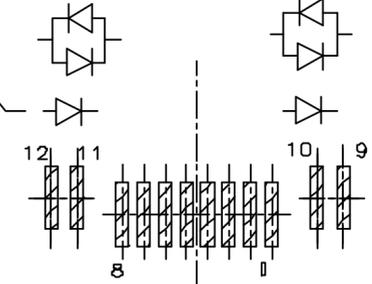


REVISIONS			
REV	DESCRIPTION, EGN, EAR NO.	DATE	APP'D
A	PROPOSAL	JUN23/14	L.CHAN
B	REVISE PROPOSAL	NOV08/14	L.CHAN

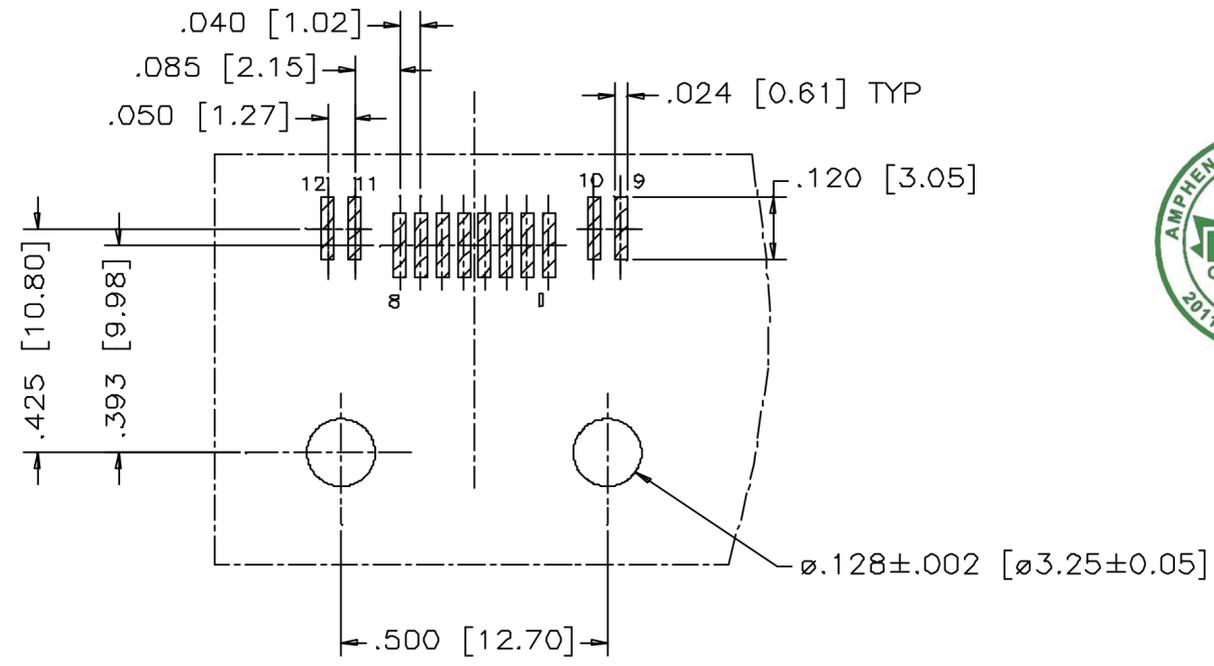


TYPICAL FOR SINGLE COLOUR LED



BI-COLOUR LED DETAIL
(RED/YELLOW AND GREEN/ORANGE LED'S ARE ALSO AVAILABLE)

RECOMMENDED PANEL CUT-OUT



RECOMMENDED P.C.B. LAYOUT
(COMPONENT SIDE OF BOARD)



1, MATERIALS:

HOUSING: HIGH TEMPERATURE THERMOPLASTIC
FLAMMABILITY RATING UL 94V-0
COLOR: BLACK

CONTACTS: PHOSPHOR BRONZE
PLATING: 50 u" MIN GOLD PLATING ON MATING AREA.
50 u" [1.27 MICRONS] MIN NICKEL UNDERPLATE.
100 u" [2.54 MICRONS] MIN MATTE-TIN OR GOLD FLASH ON CONTACT TAILS.

2, ALLOW 0.6% LED DEFECT RATE AFTER 260° IR REFLOW PROCESS

3, COPLANARITY SPECIFICATION:

THE MAXIMUM GAP BETWEEN ALL TERMINAL TAILS IS 0.10 [0.004]

PART NUMBER: RJCSE-508X-01X

REFER TO LED OPTIONS DRAWING

UNLESS SPECIFIED OTHERWISE	DRAWN G.HSIA	JUN23/14
PRIMARY UNITS INCHES	CHECKED	
SECONDARY MILLIMETERS	M.E. APP'D	
REFERENCE IN PARENTHESES	Q.A. APP'D	
	DWG APP'D L.CHAN	JUN23/14
	ENG. REL. NO.	
1 DECIMAL PLACE	REF.	
2 DECIMAL PLACES		
3 DECIMAL PLACES ±0.015		
ANGULAR DEGREES		
	THIRD ANGLE PROJECTION	DO NOT SCALE DRAWING

Amphenol Canada Corp. www.amphenolcanada.com			
SINGLE PORT SURFACE MOUNT JACK 8 POSITION, 8 CONTACTS, UNSHIELDED, WITH LED OPTIONS- RoHS COMPLIANT			
DWG NO.	P-RJCSE-508X-01X		REV B
CODE ID NO. 03554	DWG SIZE	SCALE	SHEET II OF II