

Global Change Notification (GCN)

Product Family	IPD Magnetic Jack Products	10672659
		GCN Number
Series	85727, 85728, 85731, 85732, 85734, 85735, 85726, 85719, 85718, 85717, 85729, 85789, 85791, 85759, 85793	February 11, 2015
		Date Issued
Reason For Change	Manufacturing Process Change	
Change Description	The purpose of this process change is to reduce the risk of damage to the magnetics caused by ultrasonic cleaning. A new non-clean process has been developed and proven that removes the need for any cleaning during the magnetics/transformer construction process. This improvement was developed after a study indicated that ultrasonic cleaning has the ability to damage magnetic wire. This change will be phased in by product series during the first half of 2015	
Part Numbers Affected	Please refer to CustomerPartList.csv attached to e-mail message.	
Reason For Short Notice Exception	8D Corrective Action Changes	
Assessment Of Change (How Product Will Be Qualified & Validated)	Statistical evaluation of the finished part show reduced numbers of rejects. Detailed info upon request after 26.02.2015	
Internal Molex Qualification Date (Planned Date Information Available)	February 26, 2015	
Sample Availability Date (Changed Part)	February 27, 2015	
Date of Implementation	March 01, 2015	
Method of Identifying Change	Neither function nor appearance is affected by the Change	
Recommended Replacement Parts		
Last Time Buy Date for Obsolete Parts		
Last Time Ship Date for Obsolete Parts		

Contact	Name	E-mail	Phone Number
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