

Business Unit: Electronics

PCN/17/009/C+N-US

Product range: M12 Connectors

Date: 2017-07-19

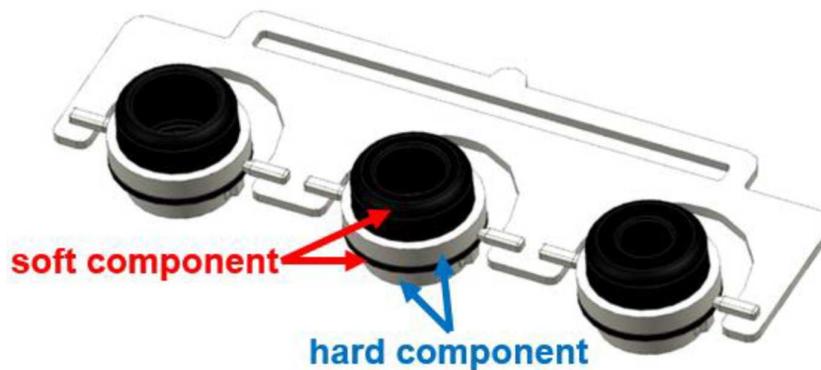
Title: Injection Molding Change for M12 Sealing Comb

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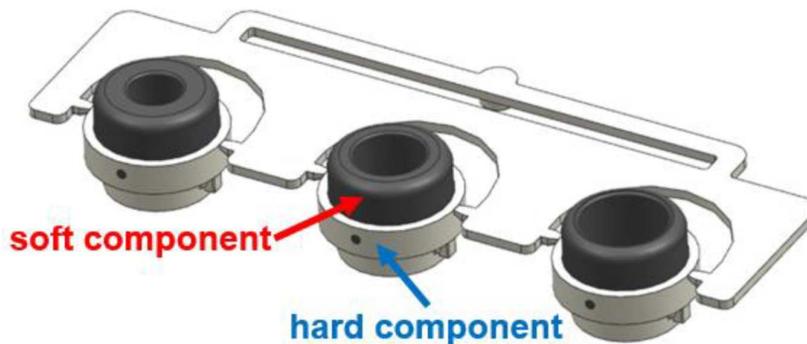
Dear Customer,

We would like to inform you about a change of the injection molding process for the sealing comb used in our M12 connectors. We changed the order of the injected components during the injection molding process, so that the hard component is injected as the first step and the soft components as the second step.

Current Sealing Comb



New Sealing Comb



The above-mentioned change has no impact on the function, product specification or the IP rating of these connectors. All outer dimensions of the sealing remain the same and have no influence on the assembly process.

This is a continuous change, which will start July 2017 and will take place in the next few months. Mixed shipments, therefore, are possible for a short period.

List of Affected Part Numbers

21 03 221 1405	M12-L shielded male 4-pole A-coded
21 03 221 2405	M12-L shielded female 4-pole A-coded
21 03 222 1401	Circular Connector w. Harax M12 L 4 M
21 03 222 2401	Circular Connector w. Harax M12 L 4 F
21 03 222 2435	Harax M12-L female A-coded
21 03 241 1301	Circular Connector w. Harax M12 L3 M
21 03 241 2301	Circular Connector w. Harax M12 L 3 F
21 03 281 1405	Circular Connector Harax M12 L4 M D-code
21 03 281 2405	M12-L shielded female 4-pole D-coded
21 03 282 1405	M12-L shielded male 4-pole D-coded
21 03 282 2405	HARAX M12-L shielded female 4-pole D-cod
21 03 812 1505	Circular Con. M12 crimp male A-code 5pol
21 03 812 1511	M12-L male 5p A-cod. with conduit M17x1
21 03 812 2505	Circular Con. M12crimp female A-Code5pol
21 03 812 2511	M12-L fem. 5p A-cod. with conduit M17x1
21 03 822 1525	PFT M12 crimp shielded A-cod. 5pol. male
21 03 822 1535	M12-L male crimp A-coded 5pole
21 03 822 2525	PFT M12-crimp shielded female A-Code 5pol
21 03 822 2535	M12-L female crimp A-coded 5pole
21 03 822 3505	M12 angled male 5pole A-coded crimp
21 03 822 4505	M12 angled female 5pole A-coded crimp
21 03 841 1505	Circular Con. M12 crimp male B-code 5pol
21 03 841 1525	PFT M12-crimp shielded male B-Code 5pol
21 03 841 1535	M12-L male crimp B-coded 5pole
21 03 841 2505	Circular Con. M12crimp female B-Code5pol
21 03 841 2525	PFT M12-crimp shielded female B-Code 5pol
21 03 841 2535	M12-L female crimp B-coded 5pole
21 03 882 1411	M12-L male 4-p D-cod. with conduit M17x1
21 03 882 1415	Circular Connector M12 crimp male D-code
21 03 882 1435	M12-L male crimp D-coded 4pole
21 03 882 3405	M12 angled male 4pole D-coded crimp

In case of questions or concerns, please do not hesitate to contact our technical support.

Technical Support E-mail: TechSupportUS@HARTING.com

Technical Support Phone Number: **866-278-0306** (Select option 3 for technical support).