

Memo

To: Switch Production
From: Barry Greenstreet
CC: J Pescott
Date: 24/10/97 (amended 04/02/98) BCG _____
Re: Product numbers 76-949070/71/72/43

- Please ensure that the following inspection stages are complied with on the above products, all testing is to be carried out after a period of no less than 12 hours has lapsed to ensure that the Loctite 270 has fully cured prior to test.**
- All switches are to be tested 20 times on the actuator button – 5 operations per compass point as illustrated on the drawing below, switches are also to be tested in the central position for 5 operations.**

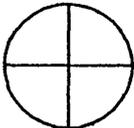


Figure 1

- There is to be no evidence of sticking or sluggishness with the return of the button.
- There should be clear evidence of the microswitch making and breaking during each operation of the actuator.
- All switches should have a similar operating action.
- If there is any doubt over the switches functionality, inform the QA Manager / Production supervision immediately.

IF IN DOUBT ASK.

B Greenstreet.